

Przezroczyste przewodniki

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materiały o dużym współczynniku transmisji światła w zakresie widzialnym i jednocześnie przewodzące

Historia

Table I: History of Processes for Making Transparent Conductors.

Materials and Process	Reference
Ag by chemical-bath deposition	Unknown Venetian
SnO ₂ :Sb by spray pyrolysis	J.M. Mochel (Corning), 1947 ¹
SnO ₂ :Cl by spray pyrolysis	H.A. McMaster (Libbey-Owens-Ford), 1947 ²
SnO ₂ :F by spray pyrolysis	W.O. Lytle and A.E. Junge (PPG), 1951 ³
In ₂ O ₃ :Sn by spray pyrolysis	J.M. Mochel (Corning), 1951 ⁴
In ₂ O ₃ :Sn by sputtering	L. Holland and G. Siddall, 1955 ⁵
SnO ₂ :Sb by CVD	H.F. Dates and J.K. Davis (Corning), 1967 ⁶
Cd ₂ SnO ₄ by sputtering	A.J. Nozik (American Cyanamid), 1974 ⁷
Cd ₂ SnO ₄ by spray pyrolysis	A.J. Nozik and G. Haacke (American Cyanamid), 1976 ⁸
SnO ₂ :F by CVD	R.G. Gordon (Harvard), 1979 ⁹
TiN by CVD	S.R. Kurtz and R.G. Gordon (Harvard), 1986 ¹⁰
ZnO:In by spray pyrolysis	S. Major et al. (Ind. Inst. Tech.), 1984 ¹¹
ZnO:Al by sputtering	T. Minami et al. (Kanazawa), 1984 ¹²
ZnO:In by sputtering	S.N. Qiu et al. (McGill), 1987 ¹³
ZnO:B by CVD	P.S. Vijayakumar et al. (Arco Solar), 1988 ¹⁴
ZnO:Ga by sputtering	B.H. Choi et al. (KAIST), 1990 ¹⁵
ZnO:F by CVD	J. Hu and R.G. Gordon (Harvard), 1991 ¹⁶
ZnO:Al by CVD	J. Hu and R.G. Gordon (Harvard), 1992 ¹⁷
ZnO:Ga by CVD	J. Hu and R.G. Gordon (Harvard), 1992 ¹⁸
ZnO:In by CVD	J. Hu and R.G. Gordon (Harvard), 1993 ¹⁹
Zn ₂ SnO ₄ by sputtering	H. Enoki et al. (Tohoku), 1992 ²⁰
ZnSnO ₃ by sputtering	T. Minami et al. (Kanazawa), 1994 ²¹
Cd ₂ SnO ₄ by pulsed laser deposition	J.M. McGraw et al. (Colorado School of Mines and NREL), 1995 ²²

Historia

H																	He
Li	Be	<i>[Ar]3d²4s²</i>										B	C	N	O	F	Ne
Na	Mg	<i>[Ar]3d³4s²</i>										Al	Si	P	S	Cl	Ar
K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr
Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I	Xe
Cs	Ba	La	Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	Tl	Pb	Bi	Po	At	Rn
Fr	Ra	Ac	Rf	Db	Sg	Bh	Hs	Mt	Uun	Uuu	Uub						

Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu
Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr

Główne zastosowanie

- energooszczędne okna
- ogniwa fotowoltaiczne
- inteligentne okna
- kserokopiarki
- wyświetlacze
- inne

Efektywność przezroczystych przewodników

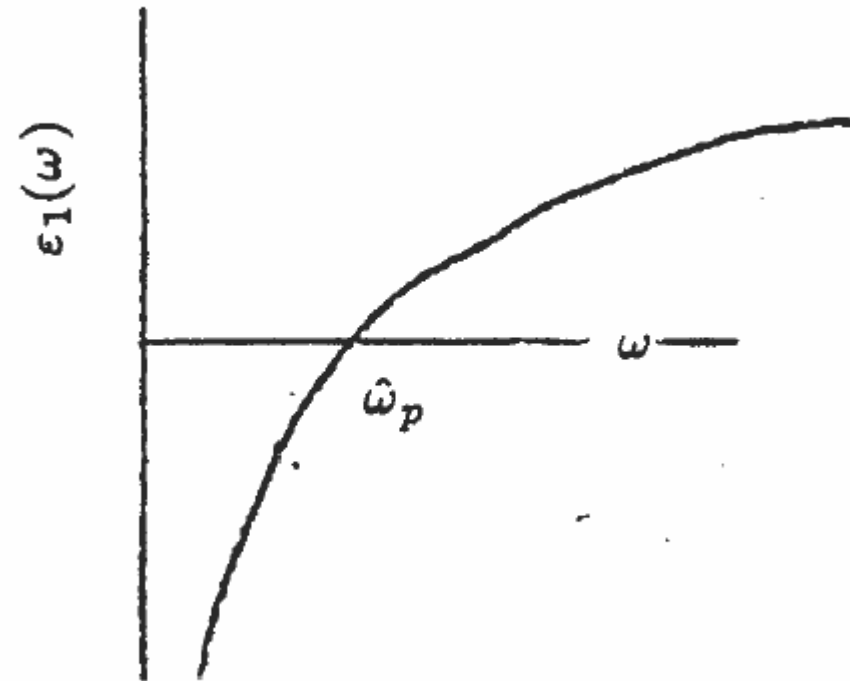
$$\sigma/\alpha = -\{R_s \ln(T + R)\}^{-1}$$

Table II: Figures of Merit σ/α for Some Transparent Conductors.

Material	Sheet Resistance (Ω/\square)	Visible Absorption Coefficient α	Figure of Merit (Ω^{-1})
ZnO:F	5	0.03	7
Cd ₂ SnO ₄	7.2	0.02	7
ZnO:Al	3.8	0.05	5
In ₂ O ₃ :Sn	6	0.04	4
SnO ₂ :F	8	0.04	3
ZnO:Ga	3	0.12	3
ZnO:B	8	0.06	2
SnO ₂ :Sb	20	0.12	0.4
ZnO:In	20	0.20	0.2

$$\sigma/\alpha = 4\pi^2\varepsilon_0c^3n(m^*\mu)^2\lambda^{-2}e^{-2},$$

$$\omega_p^2 = \frac{Ne^2}{\epsilon_0 \epsilon_{\infty} m^*},$$



Idealny przezroczysty przewodnik

Table IV: Work Functions of Some Transparent Conductors.

Material	Work Function (eV)	Electron Concentration (cm ⁻³)
ZnO:F	4.2	2×10^{20}
ZnO	4.5	7×10^{19}
In ₂ O ₃ :Sn	4.8	$>10^{20}$
SnO ₂ :F	4.9	4×10^{20}
ZnSnO ₃	5.3	6×10^{19}

valence band

FIG. 3. The schematic band structure of “ideal” TCO: $\Delta_w < 1.8$ eV, $\Delta_v > 3.1$ eV and $\Delta_c > 3.1$ eV provide 100% transparency in the visible range.

Dobór materiału do zastosowań

Table VIII: Choice of Transparent Conductors.

Property	Material
Highest transparency	ZnO:F, Cd ₂ SnO ₄
Highest conductivity	In ₂ O ₃ :Sn
Lowest plasma frequency	SnO ₂ :F, ZnO:F
Highest plasma frequency	Ag, TiN, In ₂ O ₃ :Sn
Highest work function, best contact to <i>p</i> -Si	SnO ₂ :F, ZnSnO ₃
Lowest work function, best contact to <i>n</i> -Si	ZnO:F
Best thermal stability	SnO ₂ :F, TiN, Cd ₂ SnO ₄
Best mechanical durability	TiN, SnO ₂ :F
Best chemical durability	SnO ₂ :F
Easiest to etch	ZnO:F, TiN
Best resistance to H plasmas	ZnO:F
Lowest deposition temperature	In ₂ O ₃ :Sn, ZnO:B, Ag
Least toxic	ZnO:F, SnO ₂ :F
Lowest cost	SnO ₂ :F

Dobór materiału do zastosowań

- „Criteria for Choosing Transparent Conductors”, Roy G. Gordon
- „Physics of Transition Metal Oxides”
- „Optical Properties of Solids”, M. S. Dresselhaus
- „Combining high conductivity with complete optical transparency”,
J. E. Medvedeva and A. J. Freeman

bibliografia: